Origin From Germany

Compressor System Expert

To Serve The World
IN RETROSPECT

ROTORCOMP is a member of the BAUER GROUP – an efficiently structured family enterprise which has over 60 years experience in the manufacture of compressors. BAUER started producing screw compressors as early as 1965. Naturally we went through a lot of innovative changes since then:

- 1978 Development of our first own screw compressor with “ROLLING PROFILE®”
- 1980 Foundation of ROTORCOMP VERIDICHTER GmbH in Munich, Germany
- 1991 Delivery of the first encapsulated screw compressor NK 40
- 1996 Complete product line of air ends (B-series) from 5.5 up to 110 kW (up to 15 barg)
- 1998 Complete product line of compact units (NK-series) from 5.5 up to 45 kW (up to 15 barg)
- 1999 ROTORCOMP delivers more than 10,000 screw units per year, founded Shanghai rotorcomp screw compressor company in shanghai city, China
- 2000 Delivery of the first serial booster module MK 80 (up to 40 barg, 48 kw)
- 2002 Start up of our new state of the art factory UNICCOMP in the south of Munich for production of low and medium pressure screw compressors blocks and compact units, high and medium pressure piston compressor blocks as well as various components
- 2006 Formation of the business unit SCREW COMPRESSOR TECHNOLOGY within the BAUER GROUP; responsible for marketing & sales, product development and production of screw compressors
2007 Expansion of our factory UNICCOMP to increase production capacity for machining operations and rotor production for screw compressors

2007 Start up of the new test centre at UNICCOMP for endurance tests of new or modified screw compressors for worldwide approval and continuous monitoring of serial production to ensure highest quality Made in Germany

2007 ROTORCOMP delivers more than 30,000 air ends and compact units per year to the world market and is a leading supplier of oil-injected screw compressors for OEM customers

2010 30 Years of INNOVATION
- Introduction of 3 new and innovative product generations to the world market:
  - EVO oil-injected air ends
  - EVO-NK oil-injected compact units
  - ETC-SV/IV catalytic converter for oil-free air class 0

2013 The new model of screw units unveiled service for the whole world

2104 delivered more than 36,000 screw ends

2015 Building joint venture with RIMA (HONGKONG) International co., Ltd and invested to develop oil free scroll compressor in Zhejiang China.

2016 Introduce revolutionary design for new screw compressor and VSD compressor, more energy-saving than 18-25% than last generation compressor, more easily maintain and driving protection system to keep more safe, durable and stable in the extremely working environment.

2017 Develop and release the new oil free compressor and high pressure over 30bar, 40bar screw compressor to the market for PET, food & beverage, precision machinery industries etc.
Hot sale! Oil Lube Rotary Screw Air Compressor

Description:
1. World-leading integrated screw air end
2. Good environmental adaptability
3. Extraordinary cooling system design
4. Economic running costs
5. ISO, TUV, GA, SGS, CE and MA certificates

INTEGRATED COMPONENTS ARE

>> EVO oil injected air end with rolling profile
>> Intake valve with control unit and air filter
>> Oil reservoir and oil separation system with coalescing cartridge(s)
>> Oil filter and oil thermostatic valve
>> Minimum pressure and non-return valve
>> Various options available such as safety valve, oil level sight glass, maintenance indicators
<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity</th>
<th>m3/min*</th>
<th>Power (Kw)</th>
<th>Weight Kg</th>
<th>Noise dB (A) **</th>
<th>Dimension L×W×H(mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LGFD-7.5</td>
<td>1.30</td>
<td>1.20</td>
<td>1.04</td>
<td>0.90</td>
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<td>5.80</td>
<td>4.80</td>
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</tbody>
</table>

* Free air delivery for the complete package in accordance with ISO 1217, Appendix C, at 20°C ambient temperature and maximum pressure.

**Emitted sound level as per PN8NTC2.3.

**Note:**

1. Can be customized according to the user's requirements: air-cooled / water-cooled type, oil content, the special outline dimension design according to need to order and technical agreement shall prevail;
2. Frequency converters (optional);
3. 1 year warranty for compressor unit, 5 years warranty for air end.

**ADVANTAGES OF ROTORCOMP -COMPACT UNITS**

- Reduced design costs increase of profitability
- High operation reliability
- Small space requirement with compact design
- Customised for OEM
- Pre-define total costs
- Lower assembly costs
- Simplified service and maintenance
- Simplified purchase of technical equipment
- Competitive design package
- Solid cast iron low operation noise
- Simplified and safe handling/application high technical standard
- Lower assembly costs
- Variable applications

Made in Germany
Multi-touch control, unmanned operation, intelligent operation;
Main and key parts all introduce imported brands to ensure that control system is reliable;
With AD/DB, continuous three operation modes to minimize the operating costs;
Phase sequence protection, motor overload protection function;
Automatic start/stop function;
Air flow automatic adjustment function;
Overpressure, overtemperature automatic alarm and shutdown protection function;
Oil-air separator, filters high pressure drop alarm protection function;
Can realize local, remote and multiple compressors joint control.

1. Air end—made in Germany
Ultimate efficiency and reduced noise of advantages of our new EVO® technology of air end made in Germany

2. Cooling system
Optimized air-cooled system, higher-efficient fan motor and oversized cooler gernan designed with excellent energy-saving performance, durable in high-temp working environment

3. Air Filter
It has 99.99% filtration efficiency and fully complies with ISO 5011 standards.

4. Oil Separation System
5. Intelligent control System
Simply control with all the parameters show on the screen, high precisely durable button and remote control optional. Colorful multi-touch screen as option.

6. Higher efficient energy-saving motor
IP55 IE-3 motor in CE &MEPS standard high temperature F class, Optimized fan and fan cover designs ensure the optimum cooling and quieter operation. Oversized cast iron conduit boxes make connections easy. Safe and reliable operation in high-temp working environment.

7. New switch cabinet
No fuse for control line: Stable and reliable protection for exposed terminals: safety
High quality transformer: CE; Stable and reliable
High quality terminals: CE; Stable and reliable

8. Unique driving guard system
The special design to keep the driving system more safe and longer reliable.

9. Intake valve
Advanced design to adjust volume 0-100% smoothly, less air pressure lost or oil leaking. Utilize a normally closed inlet valve, which provide very smooth Y-Δ starting. It's advanced design also results in the very low inlet pressure drop, thus more air flow and higher compressor efficiency.
HIGH END EVO SERIES SCREW COMPRESSOR

The screw air end of compressor
Made In Germany

Advantages of our new EVO technology
> New ROLLING PROFILE— ultimate efficiency with reduced noise
> Long life cycle due to increased bearing dimensions and wear-free ROLLING PROFILE
> Wide operating pressure range from 5 to 15 barg
> High quality manufacturing and assembling — “Made in Germany”
> Quality assurance – bench test of every air end before leaving our factory
> Easy application selection with our new ROTORCOMP-SIZING AIR software
> Highest flexibility for your package design
  • Suitable for all types of drive driving motors
  • Drive options: Belt drive, direct drive, internal gear drive
  • Base and face-flange mounting
<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity(m3/min)*</th>
<th>Power(kw)</th>
<th>In/outlet</th>
<th>Noise dB(A)**</th>
<th>Dimension L×W×H in mm</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8bar</td>
<td>10bar</td>
<td>13bar</td>
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</tr>
<tr>
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<td>0.61</td>
<td>0.53</td>
<td>5.5</td>
<td>0.09</td>
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<td>LGFD-7.5</td>
<td>1.2</td>
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<td>0.9</td>
<td>0.8</td>
<td>7.5</td>
<td>0.09</td>
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<tr>
<td>LGFD-11</td>
<td>1.79</td>
<td>1.58</td>
<td>1.32</td>
<td>1.17</td>
<td>11</td>
<td>0.18</td>
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<td>0.37</td>
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<td>3.25</td>
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<td>4.3</td>
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<td>0.75</td>
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<td>1.1</td>
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<td>11.5</td>
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<td>11</td>
<td>90</td>
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<td>LGFD-132</td>
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<td>21</td>
<td>18.5</td>
<td>16</td>
<td>132</td>
<td>2.2</td>
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</tbody>
</table>

* Free air delivery for the complete package in accordance with ISO 1217, Appendix C, at 20°C ambient temperature and maximum pressure. **Emitted sound level as per PN8NTC2.3.

Note:
1. Can be customized according to the user’s requirements: air-cooled / water-cooled type, oil content, the special outline dimension design according to need to order and technical agreement shall prevail;
2. Frequency converters (optional);
3. 1 year warranty for compressor unit, 5 years warranty for air end.

NEW ROTORCOMP SIZING AIR SOFTWARE

> Recommends the most efficient EVO types
> Calculates performance data
> Indicates technical limits
> Provides essential information for your drive
> Determines important data for your cooling system
Adapting the amount of free air delivered to compressed air demand is the most economical operating method where demand for compressed air fluctuates considerably or where the stored volume is very small or when operating below peak load.

Benefits of frequency control:
- Smooth starts and stops within seconds
- Flexible adaptation of f.a.d.
- No power-peaks during start-up (energy saving!)

- Continuous volume flow regulation from 25 to 100 percent
- Minimisation of wear and maintenance costs
- Nearly no idling (energy saving!)
Reduce Energy Consumption

The costs of power consumption accounts for 70% or more of all costs during the operation. The electric charges of running air compressor accounts for more than 40% of the all electric charges in the factory. The requirements of compressed air fluctuates violently in different time every day, different days every week or different months every year, the range of fluctuation is 40% to 80%. Rotorcomp has the advanced VSD air compressor, the compressed air can meet the user’s requirement exactly. When the user needs less air delivery, VSD will reduce the capacity and reduce the power consumption at the same time.

The frequency converter is designed for soft starts and stops of the drive motor. Even during the switch-on phase, the starting current does not exceed its rated current which, in case of extreme drive performance, can be of some advantage in the supply of energy.

- Perfect protection: lack of phase protection, inter short circuit protection, short circuit to earth protection, overcurrent protection, overvoltage protection, undervoltage protection, overload protection, overheat protection and motor heat protection;
- Powerful overload capacity and unique technology for limiting current;
- Proprietary efficient control program;
- Wide frequency design (15-60Hz), control range wider;
- Variable frequency motor with 15-60Hz adjustable range.
1. The air end made in Germany
2. Wider frequency change from 15-60Hz to keep more safe and lower cost after long-term working than most of suppliers in the world
3. Only choose best IP55 VSD main motor with 1.2 service factor and VSD fan motor for cooling system, reach higher energy-saving standard: CN.CE-1306-06/16
4. Patented driving guard system
5. Multi-touch controller to make it easier to control

Potential energy cost savings through heat recovery

Compressed air system investment
Maintenance costs
Energy costs
Potential energy cost savings
Energy cost savings through system optimisation

-11-
PRINCIPLE OF VECTOR CONTROL VSD TECHNOLOGY:

The frequency control allows for a very large FAD regulation from 25% up to 100%. Adaptation to differing compressed air requirements is assured by infinite speed adjustment of the drive motor which is actuated by a frequency converter with simultaneous speed adjustment of the compressor air end. Due to the extensive range of frequency adjustments, it is possible, even in case of little air consumption, to adapt the air delivery to the actual demand in compressed air and to almost completely avoid switching and idle operation.

Note: We also can choose ABB, Sscneider inverters according to the need.

<table>
<thead>
<tr>
<th>Model</th>
<th>Air flow(m3/min)*</th>
<th>Power (kw)</th>
<th>In/Outlet</th>
<th>Noise dB(A)**</th>
<th>Dimension LxWxH in mm</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8bar 10bar 13bar 15bar</td>
<td>Motor Motor (Fan)</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>LGFD-55 VP</td>
<td>0.22-0.87 0.19-0.75 0.16-0.61 0.14-0.53</td>
<td>5.5 0.09</td>
<td>G1 69</td>
<td>800x750x900</td>
<td>400</td>
<td></td>
</tr>
<tr>
<td>LGFD-75 VP</td>
<td>0.30-1.20 0.25-1.04 0.25-0.90 0.20-0.80</td>
<td>7.5 0.09</td>
<td>G1 69</td>
<td>800x750x900</td>
<td>420</td>
<td></td>
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<tr>
<td>LGFD-11 VP</td>
<td>0.45-1.79 0.40-1.58 0.33-1.32 0.30-1.17</td>
<td>11 0.18</td>
<td>G1 70</td>
<td>800x750x900</td>
<td>440</td>
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<tr>
<td>LGFD-15 VP</td>
<td>0.60-2.40 0.54-2.15 0.50-1.84 0.42-1.65</td>
<td>15 0.18</td>
<td>G1 70</td>
<td>1080x750x1000</td>
<td>460</td>
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<tr>
<td>LGFD-18.5 VP</td>
<td>0.75-3.00 0.73-2.80 0.63-2.50 0.53-2.10</td>
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<td>G1 72</td>
<td>1310x850x1160</td>
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<td>0.90-3.60 0.80-3.20 0.70-2.75 0.65-2.45</td>
<td>22 0.37</td>
<td>G1 72</td>
<td>1310x850x1160</td>
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<td>G1-1/4 72</td>
<td>1500x1000x1320</td>
<td>880</td>
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<td>37 0.75</td>
<td>G1-1/4 72</td>
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<td>880</td>
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<td>45 1.1</td>
<td>G1-1/4 72</td>
<td>1500x1000x1320</td>
<td>880</td>
<td></td>
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<td>2.50-10.0 2.25-9.00 2.00-7.80 1.65-6.50</td>
<td>55 1.1</td>
<td>G2 76</td>
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<td>LGFD-75 VP</td>
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<td>1750x1200x1500</td>
<td>1440</td>
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<td>90 2.2</td>
<td>G2 79</td>
<td>1750x1200x1500</td>
<td>2000</td>
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<td>LGFD-110 VP</td>
<td>5.20-20.5 4.50-17.5 3.70-14.5 3.50-13.5</td>
<td>110 2.2</td>
<td>G2 79</td>
<td>2350x1500x1760</td>
<td>2400</td>
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<td>LGFD-132 VP</td>
<td>5.90-23.5 5.30-21.0 4.75-18.5 4.00-16.0</td>
<td>132 2.2</td>
<td>G2 79</td>
<td>2350x1500x1760</td>
<td>2400</td>
<td></td>
</tr>
</tbody>
</table>

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Note:

1. Can be customized according to the user's requirements: air-cooled / water-cooled type, oil content, the special outline dimension design according to need to order and technical agreement shall prevail;
2. 1 year warranty for compressor unit, 5 years warranty for air end.
LGCD SERIES DIRECT DRIVEN SCREW COMPRESSOR

Very Competitive Pricing
Low Capital Cost + Low Operating Cost + Exceptional Reliability & Efficiency = Economical Cost

SCREW ROTOR PROFILE DESIGN FEATURES:

First, the curved face of the rotors engaged fully, thus contributing to the formation of a hydrodynamic lubrication film, reducing the contact zone of the lateral leakage, improve compressor efficiency; as well as to improve the processing, test performance of the rotor.

Second, using the design ideas of bigger rotor, bigger bearing, low-speed "", speed lower than other brands up to 30 ~ 50%, this could reduce noise and vibration, reducing the compressed air temperature and improve the rigidity of rotor and prolong its life, reduce sensitivity to the impurity and the oil carbide.

Third, fully meet or exceed the national standard GB19153-2003 "air compressors energy efficiency limit !
**Description:**

1. **Drives and electrics**
   - The almost loss-free power transmission guarantees reliable, high-performance compressor operation. The regular maintenance requirement is reduced to lubrication of the motor. All the electronic components are brand products of leading manufacturers.

2. **Air end block – reliable centrepiece – Design in Germany**
   - The centrepiece of the compressor is the air end, which is constructed and manufactured with the most modern production methods in Germany. The optimal air end for your compressor can be used on a modulating basis. In frequency-controlled units, where the system pressure changes, adjustments can also be made on the frequency controller to optimally adjust the speed of the compressor to the compressor performance.

3. **Electric motor**
   - Only electric motors from well-known manufacturers of protection class IP54/IP23 are used. As a standard, the drive motors are monitored both thermally (via the thermistor of the motor) as well as electronically.

4. **Oil separation system**
   - Compressors up to 132 kW are equipped with external separators that can be changed in a simple spin-off/spin-on process. Larger units have an internal separator cartridge. Due to the excellent separation efficiency of the system as a whole, the compressors can be used in the pressure range of 5.0 to 15.0 bar. Special pressures on request.

5. **Oil circuit**
   - The amount of oil in the units is determined in such a way as to extend the oil change intervals (depending on ambient conditions). An oil level sensor is integrated as standard and is read by the controller. All the units in this series have a horizontal oil separation vessel in which the oil is separated from the compressed air highly efficiently at low speeds.
<table>
<thead>
<tr>
<th>No.</th>
<th>Model</th>
<th>Capacity (m³/min)</th>
<th>Working pressure (Mpa)</th>
<th>Power (kw)</th>
<th>Noise (dB(A))</th>
<th>Driven type</th>
<th>in/outlet temp</th>
<th>oil content</th>
<th>Dimension</th>
<th>Weight (kg)</th>
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<td>0.7</td>
<td>7.5</td>
<td>70±3</td>
<td>V belt</td>
<td>Ambient temperature +10°C</td>
<td>1-2rpm</td>
<td>G3/4</td>
<td>800<em>700</em>530</td>
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<td>11</td>
<td>70±3</td>
<td>V belt</td>
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<td>1-2rpm</td>
<td>G3/4</td>
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<td>LGCD-2.0A7</td>
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<td>15</td>
<td>70±3</td>
<td>V belt</td>
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<td>1-2rpm</td>
<td>G1</td>
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<td>0.8</td>
<td>18.5</td>
<td>72±3</td>
<td>V belt/Direct</td>
<td>Ambient temperature +10°C</td>
<td>1-2rpm</td>
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<td>1300<em>850</em>1160</td>
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<td>72±3</td>
<td>V belt/Direct</td>
<td>Ambient temperature +10°C</td>
<td>1-2rpm</td>
<td>G1</td>
<td>1310<em>850</em>1160</td>
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**Note:**
1. The above parameters and color are designed according to customer needs, the parameters are for reference only, the final parameters of the drawings shall prevail;
2. Non-standard orders like color, size, weight and special configuration can be accepted to customize;
3. Frequency Inverter (optional);
4. 1 year warranty, 5 years warranty for air end;
LGHD HIGH PRESSURE SERIES SCREW COMPRESSOR

These advantages convince

- Compact design for reduced floor space
- Smooth, low vibration running (no foundations)
- Lowest operating noise level
- Continuous air supply (no pulsations)
- Belt drive or direct drive
- Designed for continuous duty
- Load-idling-operation or frequency controlled operation for variable delivery capacity

- Low maintenance cost
- Simple heat regeneration
- Range of suitable coolers available
- Operation with bio-degradeable and food-grade lubricants
- Wear-free compressor element
- Expert advice and service through a competent partner
Extensive standard delivery

- Sensors for the supervision
- Sensors for service
- Magnet valves for iding and discharge
- Cabling of all valves and sensors
- Electronic control system
- LED-display module for operating modes, interferences and required services

Target Markets

- PET bottle moulding
- Starting air for large diesel engines
- Coating techniques in the wood and glass industry
- Instrument air for power plants process air

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<th>Model</th>
<th>Capacity(m3/min)*</th>
<th>Power(kw)</th>
<th>Outlet</th>
<th>Noise dB(A)**</th>
<th>Dimension L×W×H in mm</th>
<th>Weight kg</th>
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* Free air delivery for the complete package in accordance with ISO 1217, Appendix C, at 20ºC ambient temperature and maximum pressure. **Emitted sound level as per PN8NTC2.3.

Note:
1. Can be customized according to the user's requirements: air-cooled / water-cooled type, oil content, the special outline dimension design according to need to order and technical agreement shall prevail;
2. The company to change the above parameters subject to change, without prior notice.
SHANGHAI ROTORCOMP SCREW COMPRESSOR CO., LTD

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